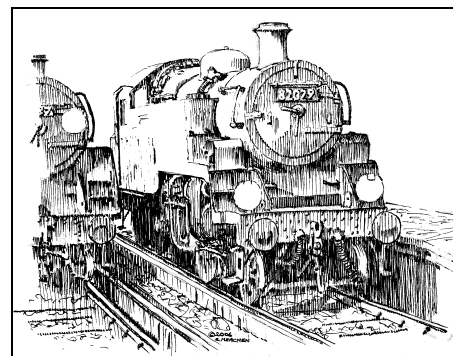
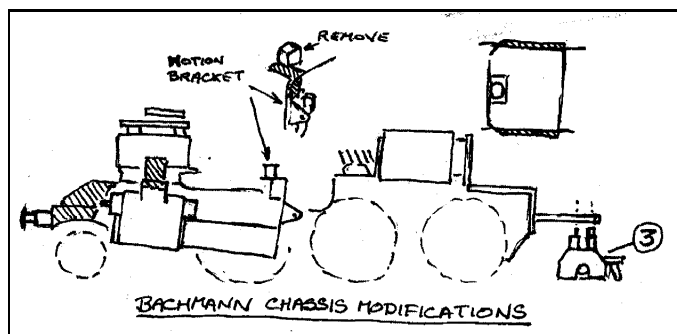


BR STANDARD CLASS 3 2-6-2 TANK



Historical Notes;

The Standard 3 tanks formed a 45-strong class within the BR standard fleet of 999 loco's, introduced in 1954, & intended for branch-line work, they were deployed on the Western & Southern regions. Many of the western examples ended up painted in passenger green livery, but standard livery was lined mixed-traffic black. Number series was 82000- 82C44. Most of the last survivors ended up on empty stock duties around Waterloo in the lat 60's. Regrettably, none of the class survived to be preserved.

Our kit is designed to fit the Bachmann Ivatt 4MT chassis with a little modification:

(The bodywork may also be fitted to the Ivatt 2-6-2T chassis, which is easier but less accurate, the main modification being to stretch the rear pony truck by around 5mm.)

Following the diagram (above) Saw off the front of the chassis block as indicated, taking care not to get filings in the works, it is probably best to cut a little at a time. then finish with a fine file. The steampipes above the cylinders should be cut down to the level of the joint where the front block attaches to the main chassis, then the upper part of the motion bracket should be trimmed to 30mm overall width, so it fits within the side-tanks of the new superstructure. Glue the pony truck (3) to the tender drawbar, engaging the pegs in the holes. Lastly, carefully remove the separate detail components on the footplate. & trim the sides to match the width of the cab floor moulding (2). This may now be glued to the original footplate, as long as the fit is satisfactory. & the assembly so far test-fitted to the superstructure to check clearances etc. Adjust chassis as needed to ensure a neat fit.

We can now move on to the bodywork; firstly, examine the main body moulding & clean up any moulding flash or feeds with a sharp blade or fine files. Also fill any apparent air bubbles in the casting with small blobs of epoxy or filler. Once satisfied, mounting holes can now be drilled for the various detailing components: We have included some small parts, but you will need to obtain the following;- Recommended bits in brackets; (A) Whistle (Markits MWhistBFB) (B) Safety valves (Markits MSfty/V3) (C) Smokebox door handle (Markits MSBDI) (D) Buffers (Bachmann 36-032) Also required are 8 or 10 medium handrail knobs & wire for handrails, pipework etc., & a set of 12mm spoked wheels for the rear truck.

We have tried to illustrate the main pipe runs etc. in the accompanying sketches, but as always we suggest you study photographs of your chosen prototype to ensure accuracy. Before painting, you may also wish to add the missing step treads from thin plasticard; these are marked (P) in the sketches. Prime your loco with a good-quality spray primer (Halfords recommended) then add the top-coat of your choice.

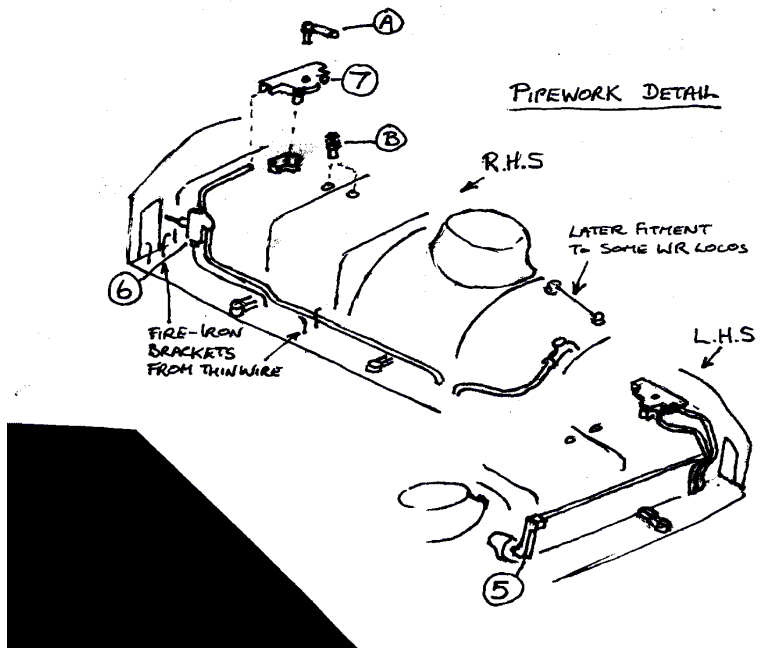
PARTS LIST; (1) Main body; (2) Cab interior; (3) Pony truck; (4) AWS box;

(5) Regulator arm; (6) Control box; (7) Steam manifold; (8) Lubricator pipes.

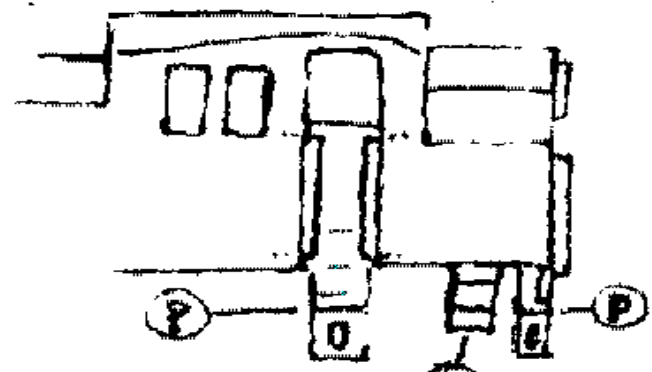
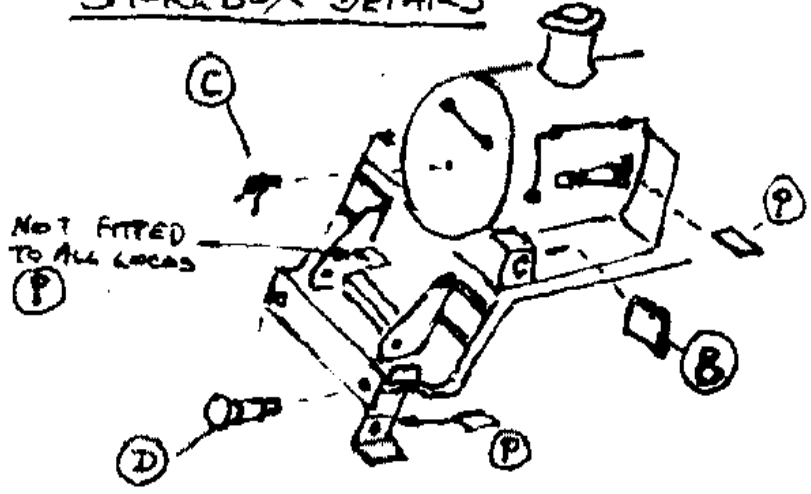
We trust that you have found this kit enjoyable; If you would like to receive details of our constantly-expanding range of alternative loco bodies, finescale kits & accessories, please send 4x 1st class stamps & an S.A.E. for our latest '00' list to:-

Golden Arrow Productions, 392 Harold Rd. Hastings, Sussex. TN35 5HG

Telephone 01424 445334.....email c.meach@tiscali.co.uk



SMOKEBOX DETAILS



CAB & BUNKER
HANDRAILS ETC.